

# Iron Works

## REPLACEMENT UNIT FABRICATION & INSTALLATION GUIDELINE

### FABRICATION PROCESS

- Tentative from the date of your contract you can expect your replacement doors to arrive within 12-18 weeks based on our current work load.
- Within 2 weeks of the contract date we will have one of our technicians come out and get all necessary measurements to ensure a perfect fit when we install.
- After measurements are received your unit will be transferred to our CAD department for design.
- Once the CAD process is completed, we will move your job to the fabrication shop to begin the fabrication process.
- After fabrication, we test fit and perform a ten-point inspection and quality control check.
- Following inspection, our units then move to our paint department at which point we insulate our doors using a two-part polyol resin insulation. Next, we prep and clean our doors using a high pressure washer.
- Your unit will now move into the paint process. Once painted, we conduct a milage and adhesion test on all our products to ensure a proper coating.
- Once paint quality is confirmed, the unit is assembled and packaged.
- You will be contacted several times during this process to keep you updated.
- The morning of your installation we perform our last quality control check during load-out to ensure our products are to the highest standards. IF our quality control department comes across any issues, our office staff will notify you immediately to let you know of any changes that need to be made.

### THINGS YOU CAN EXPECT DURING INSTALLATION

- Upon arrival, our technicians will lay a protective covering over your floors to prevent any possible scratches.
- Your existing unit will be removed leaving your interior trim in place.
- At this point our technicians will begin the process of installing your new unit.
- You can expect some dust to enter the home during this process.
- General install times usually take 3-4 hours depending on how many doors you purchased.
- After install, our technician will walk you through the operation process of your doors.